

9

8

7

6

5

4

3

2

1

J

I

H

G

F

E

D

C

B

A

9

8

7

6

5

4

3

2

1

J

I

H

G

F

E

D

C

B

A

DOCUMENT STATUS:

-

NOTICE OF PROPRIETARY INFORMATION

THIS DOCUMENT SHALL NOT BE REPRODUCED NOR SHALL THE INFORMATION CONTAINED HEREIN BE USED BY OR DISCLOSED TO OTHER EXCEPT AS EXPRESSLY AUTHORIZED BY CORE HEALTH & FITNESS, LLC.

CLASS OF WORK	UNLESS OTHERWISE SPECIFIED DIMS ARE IN mm. TOLERANCES FOR MEASURE OF LENGTH ARE:							ANGLES = ±2°
	0.5 to 3	> 3 to 6	> 6 to 30	> 30 to 120	> 120 to 400	> 400 to 1000	> 1000 to 2000	> 2000
FINE	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	----
MEDIUM	X ±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
COARSE		±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
VERY COARSE		----	±0.5	±1	±1.5	±2.5	±4	±6

MATERIAL SEE BOM		THIRD ANGLE PROJECTION		CORE HEALTH & FITNESS, LLC 4400 NE 77th Ave., Suite 300 Vancouver, WA 98662	
FINISH N/A		DRAWN	INITIAL DMM	DATE 07/22/2010	CORE PART NO 740-7561
		CHECKED			REV D
VENDOR: N/A		APPROVED			TITLE ASSY, SPINNER, NXT
			U.O.M. MM	SCALE: 1:10	SHEET 1 OF 6
P/N: N/A					SHEET SIZE: B

REVISION HISTORY					
REV	DATE	DESCRIPTION			ECO BY
A	3/07/2010	PRODUCTION RELEASE			13486 DMM
B	11/29/2011	REPLACE P/N 740-7817 WITH 740-6899; REPLACE P/N 740-8001 & 740-7012 WITH 740-8145 AND REMOVE P/N 740-7954 & 740-8000 FROM THE ASSEMBLY			13595 SD
C	2/1/2012	UPDATED HANDLEBAR AND SEAT ASSY			13652 DMM
D	10/8/2013	REPLACE 740-8261 WITH 740-8619 TO SHARE BLADE ION PARTS. CHANGE 740-7564 TO 740-7564-XX. CHANGE 740-7601 TO 740-7601-XX. ADD 740-8269 AND 740-7304			14403 CRB

9	8	7	6	5	4	3	2	1
J								J
I								I
H								H
G								G
F								F
E								E
D								D
C								C
B								B
A								A

D									
ITEM NO.	PART NUMBER	-XX	DESCRIPTION	Default/QTY.	ITEM NO.	PART NUMBER	-XX	DESCRIPTION	Default/QTY.
1	050-2115		LABEL, COUNTRY OF ORIGIN	1	30	740-7588		COVER, GUSSET	1
2	050-2125		LABEL, SERIAL NO., OEM UNIV	1	31	740-7597		CAP, DOWNTUBE, RUBBER	1
3	731-0373		WASHER,PLAIN,M6	2	D 32	740-7601-XX	-40	CHAINGUARD, MAIN	1
4	731-0379		SCREW,M8 X1.25,20mm,SHC,HK	4	33	740-7602		CHAINGUARD, INSIDE	1
5	731-0561		WASHER,M8,1MM THK	4	34	740-7603		FINGERGUARD, SPROCKET, 52T	1
6	731-0585		WASHER,M4	6	35	740-7604		FINGER GUARD, 16T SPROCKET	1
7	740-6899		CHAIN, 112 LINKS, TAYA 410H	1	36	740-7608		PLATE, MOUNT, FINGERGUARD	1
8	740-7167		WASHER, LOCK, SPLIT, M6	2	37	740-7613		ASSY, PEDAL, L	1
9	740-7174		NUT, M6X1, HE, SS	2	38	740-7614		ASSY, PEDAL, R	1
10	740-7175		SCREW, M6X1.0X25, HHM, HE, SS	2	39	740-7656		FEET, LEVELING, SPINNER	2
11	740-7176		SCREW, M6X1.0X50, HHM, HE, SS	1	40	740-7667		ASSY, POP PIN	1
12	740-7183		SCREW,M5X0.8X16,BHC,HE,SS	1	41	740-7685		BLOCK, BRAKE MOUNT	1
13	740-7193		LABEL, LOGO, STAR TRAC, SPINNER	2	42	740-7780		SCREW, M4 X 0.7, 20mm, FHM, HE, SS	1
14	740-7204		LOGO, SPINNING NXT, SEAT TUBE	2	43	740-7796		SWEATGUARD, FORK	1
15	740-7293		WASHER, ID 5.5MM, OD 13MM, SS	1	44	740-7799		ASSY, BRAKE PAD	1
16	740-7413		LOGO, SPINNING, MAIN TUBE	2	45	740-7812		SCREW, M4x0.7, 16mm, PHMS, PH, SS	6
17	740-7450		WASHER, FLAT, M5, SS	3	46	740-7916		M5 X 16MM, DOWEL PIN	2
18	740-7548		SLEEVE, SEAT POST	1	47	740-7989		CAP, ACCESS, FLYWHEEL ADJ	1
19	740-7553		BEARING, 6005 SERIES, 25x47x12, 2RS	2	48	740-7995		ASSY, BRAKE, ADJUSTMENT KNOB	1
20	740-7554		B/B AXLE	1	49	740-7996		SCREW, M5 X 0.8, 30mm, SHCS, SS	2
21	740-7555		NUT, AXLE, B/B, M24x1.5	1	50	740-7997		SCREW, M5 x 0.8, 16mm, SHCS, SS	1
22	740-7558		END CAP, STABILIZER	2	51	740-7999		SCREW, M6X1.0X50, HHM, HE, SS	1
23	740-7560		CRANK ARM, LEFT	1	52	740-8002		SPACER, BEARING, BB SPINNER	1
24	740-7562		WELDMENT, FRAME, NXT	1	53	740-8012		BAR, FRAME STIFFENER	1
D 25	740-7564-XX	-29	WELDMENT, STABILIZER, REAR	1	54	740-8013		DECAL, SPINMAN, NXT	1
26	740-7567		ASSY, STABILIZER, FRONT	1	55	740-8014		DECAL, SPINMAN, NXT	1
27	740-7574		SLEEVE, SLIDER, HANDLEBAR	1	56	740-8037		PAD, FEET PROTECTOR	2
28	740-7577		ASSY, FLYWHEEL, SPINNER	1	57	740-8079		BADGE, SPINMAN	1
29	740-7586		WELDMENT, CRANK ARM	1	D 58	740-8619		ASSY, H-BAR&POST, 11 ADJ, NXT	1
					59	740-8270		ASSY, SEAT W/ POST, NXT	1
					60	730-0908		WASHER,PLAIN,M10,SS	-
					61	730-0907		WASHER,M10,SPLIT,LOCK	-
					62	740-7587		SCREW, M10 X 1.5, 20mm, HHM, SS	-
					D 63	740-8269		RIVET NUT, M5, OPEN-END	3
					D 64	740-7304		NUT, RIVET, M6	2



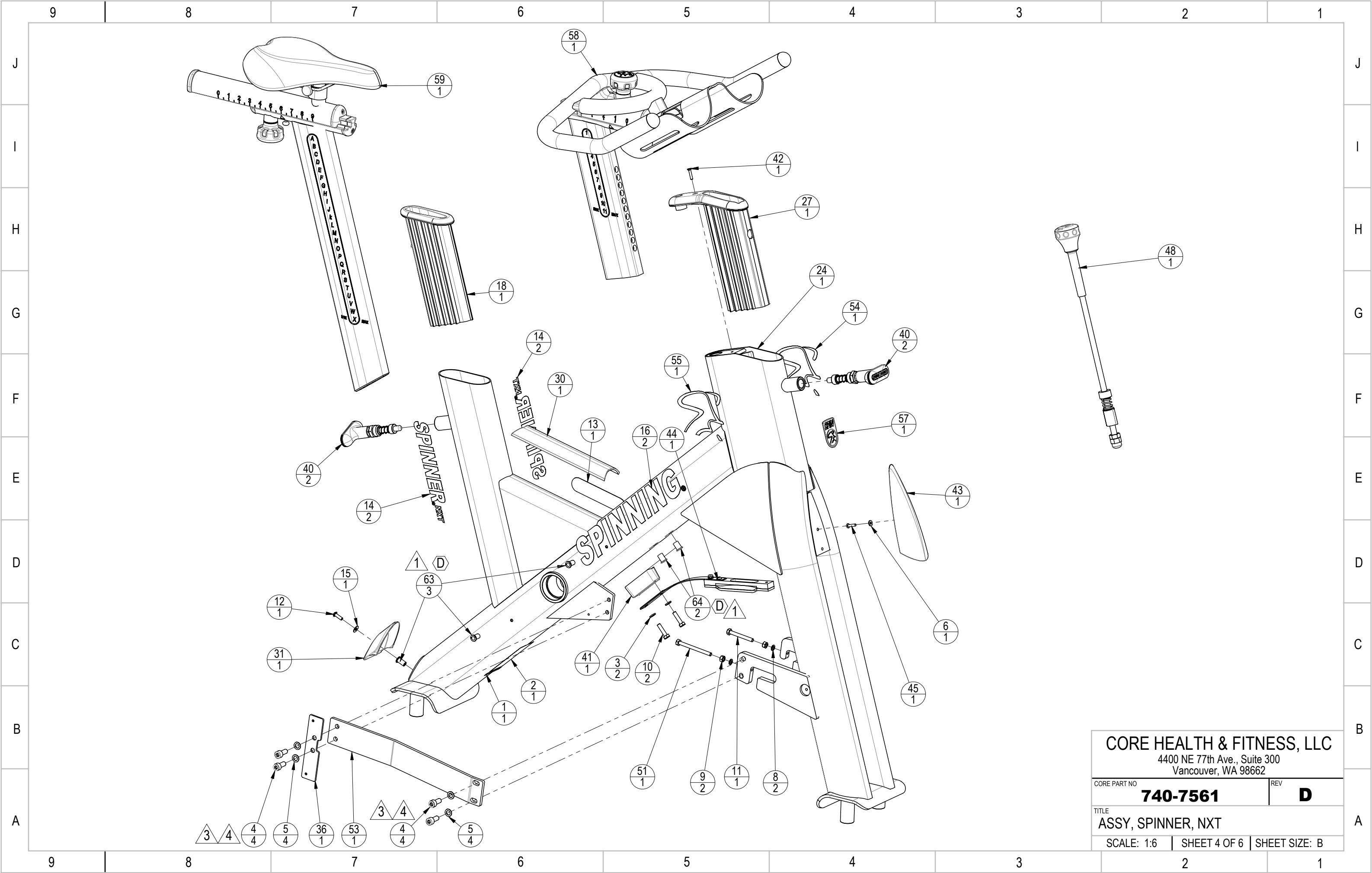
CORE HEALTH & FITNESS, LLC
4400 NE 77th Ave., Suite 300
Vancouver, WA 98662

CORE PART NO	740-7561	REV	D
TITLE ASSY, SPINNER, NXT			
SCALE: 1:20		SHEET 2 OF 6	SHEET SIZE: B

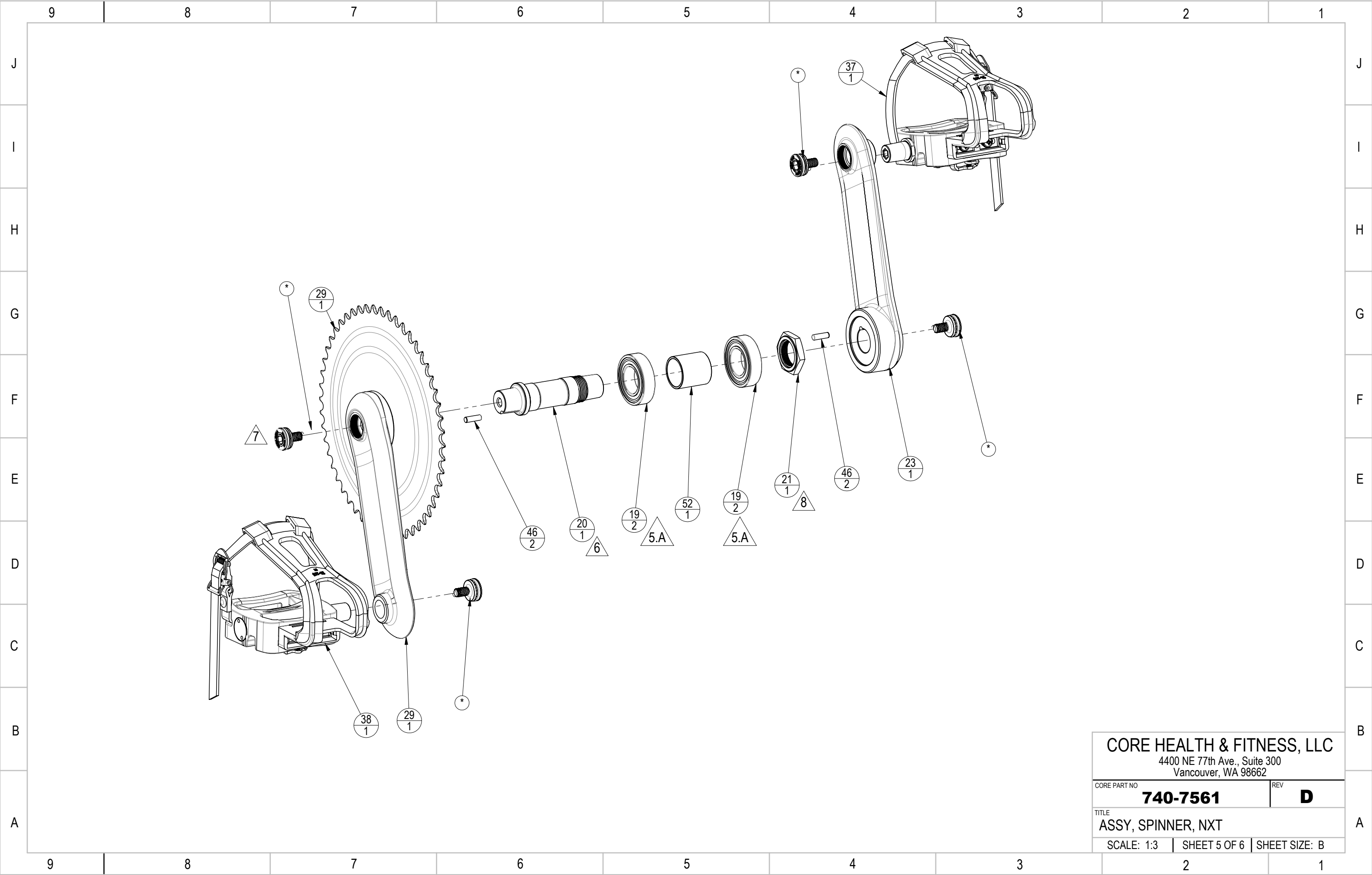
1. FOLLOW MFG SPEC ON PROPER INSTALLATION OF RIVET FASTENER
2. CLEAN AREAS WITH DENATURED ALCOHOL PRIOR TO ADHERING LOGO'S AND LABELS
3. TORQUE TO 11 ft-lbs / 15 N-m
4. APPLY LOCTITE 242 OR 243, MED. STRENGTH THREAD LOCKER
5. APPLY LOCTITE 609, RETAINING COMPOND. FOR PROPER APPLICATION, FOLLOW LOCTITES ASSEMBLY INSTRUCTIONS
 - A. APPLY ON OUTER RACE
6. DO NOT APPLY LOCTITE
7. TORQUE TO 33-37 lb-ft/ 45-50 N-m
8. TORQUE TO 48-50 lb-ft/ 65-67.8 N-m

* - PART OF TOOLKIT 740-8267



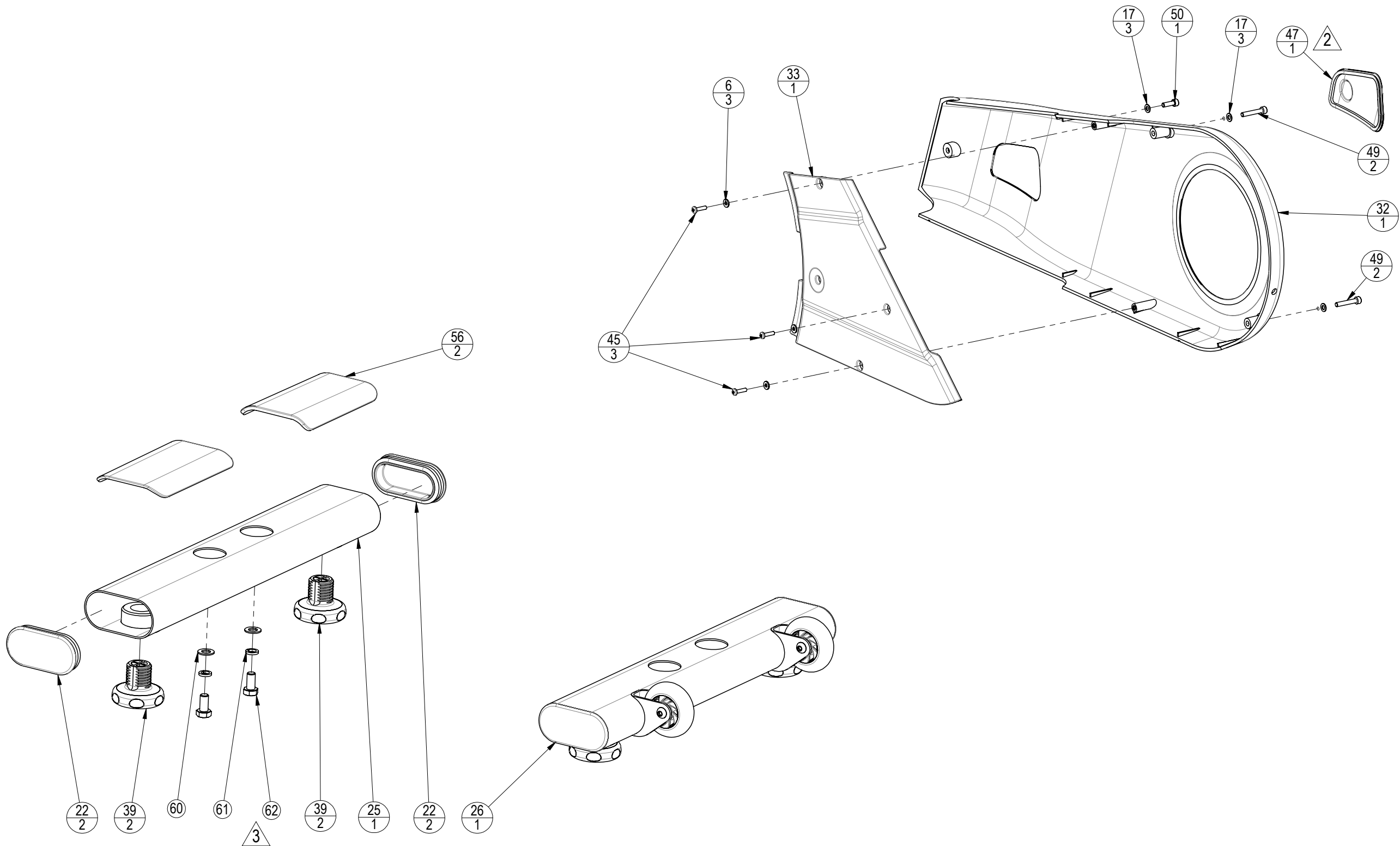


CORE HEALTH & FITNESS, LLC 4400 NE 77th Ave., Suite 300 Vancouver, WA 98662		
CORE PART NO	740-7561	REV D
TITLE ASSY, SPINNER, NXT		
SCALE: 1:6	SHEET 4 OF 6	SHEET SIZE: B



CORE HEALTH & FITNESS, LLC
4400 NE 77th Ave., Suite 300
Vancouver, WA 98662

CORE PART NO	740-7561	REV	D
TITLE			
ASSY, SPINNER, NXT			
SCALE: 1:3	SHEET 5 OF 6	SHEET SIZE: B	



CORE HEALTH & FITNESS, LLC 4400 NE 77th Ave., Suite 300 Vancouver, WA 98662		
CORE PART NO	740-7561	REV D
TITLE ASSY, SPINNER, NXT		
SCALE: 1:5	SHEET 6 OF 6	SHEET SIZE: B