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NOTES:

1. BOX SIZE

A. L = 84 in (213 cm)

B. H = 34 in (86 cm)

C. W = 23 in (58 cm)

2. BOX UNIT GROSS WEIGHT:498 LBS

3. E-TR NET WEIGHT: 468 LBS

4. LABEL INFORMATION (4 PLACES)

A. MODEL: E-TR

B. SKU: 9-9192-MUNBP0

C. SERIAL NUMBER: PER DOC 622-200-110

D. DESIGNED IN THE USA

E. ASSEMBLED IN CHINA

5. COLOR DEIGNATOR PER -XX AS SPECIFIED IN SOP 620-8222, UNLESS OTHERWISE NOTED

6. PRIMARY SERIAL LABEL INFORMATION

A. SKU: 9-9192-MUNBP0

B. SERIAL NUMBER: PER DOC 622-200-110

C. MFG DATE: MM/YYYY

D. PHASE: SINGLE

E. CYCLES: 50/60

F. WATTS: 1650

G. VOLT/AMPS: 220/10

H. TYPE: IPX0

I. CERTIFICATIONS: UL/FCC

7. SECONDARY SERIAL LABEL INFORMATION

A. SKU: 9-9192-MUNBP0

B. SERIAL NUMBER: PER DOC 622-200-110

8. CLEAN SURFACE WITH DENATURED ALCOHOL PRIOR TO ADHERING LABEL

9. RUNNING BELT INSTALLATION AND TENSIONING

A. BELT ROTATION IS DETERMINED BY POINTING THE LOGO ARROWS TOWARDS THE TAIL ROLLER

B. ALIGN THE SHORT MARK OF THE BELT (1/2") WITH THE FRONT EDGE OF THE DECK

C. TIGHTEN THE ROLLER SCREWS UNTIL THE OTHER SET OF BELT MARKS ALIGN WITH THE BACK EDGE OF THE DECK

D. IF NECESSARY, TURN ROLLER SCREWS IN 1/4 TURN INCREMENTS TO CENTER BELT

REVISION HISTORY

REV	DATE	DESCRIPTION	ECO	BY
A	5/5/15	PRODUCTION RELEASE	14946	CR

ITEM NO.	PART NUMBER	-XX	DESCRIPTION	QTY	NOTES
1	020-7504		GROMMET, TREADMILL-TREADCLIMBER, DISPLAY	1	
2	020-7525		GROMMET, HANDRAILS, RIGHT, E-TR, S-TR, S-TRX, TEARDROP	1	
3	020-7526		GROMMET, HANDRAILS, LEFT, E-TR, S-TR, S-TRX, TEARDROP	1	
4	050-2153		LABEL, STAR TRAC, 9.763 X 2.314	2	
5	050-2198		LABEL, PRIMARY S/N, CARDIO	1	
6	050-2199		LABEL, SECONDARY S/N, CARDIO	1	
7	050-2373		PACKAGING, CRATE, E-TR	1	
8	110-0506		SCREW, 1/4-28, 3/8, BHC, HK, AS, BO, NP	4	REF
9	110-0651		SCREW, 5/16-18 X 1 3/4, SHCS	4	REF
10	110-3026		SCREW, #10-24, 1/2", PHTC, PH, CS, ZP	4	REF
11	110-3416		SCREW, 5/16-18 X 1, SHC, HE, AS, BO, NP	8	REF
12	120-0490		WASHER, 5/16 SAE FLAT, 11/16" OD X 11/32" ID, .06 THICK	12	REF
13	120-0496		WASHER, LOCK, SPLIT, SHCS, 5/16"	12	REF
14	130-1759		BELT, RUN, 21.5"W X 128.5" LONG	1	
15	220-0277		LINE CORD, 220V, NEMA 6-15 PLUG	1	
16	620-7135		DOC.,WARRANTY,COMMERCIAL	1	
17	620-8342		MANUAL, OWNERS, E/S-TR	1	
18	701-0021-XX	-20	ASSY, CUP HOLDER	2	
19	701-0121-XX	-20	ASSY, CENTER CONSOLE, TR/TC	1	
20	715-4031-XX	-27	RAIL SPAGER, TEAR-DROP SHAPE	2	REF
21	715-4032-XX	-27	NECK SPAGER, RAIL SHAPE	4	REF
22	731-0561		WASHER,M8,1MM THK	4	REF
23	740-4588		Screw, M8x1.25, 16mm, BHC, HK, SS	8	REF
24	740-7186		Screw, M5x0.8, 12mm, BHC, HK, SS	4	
25	740-8122-XX		COVER, MOTOR, S-TR	1	
26	740-8221		GROMMET, FRONT RAIL, S-TR	1	
27	740-8428-XX	-20	ASSY, BASE FRAME, E-TR	1	
28	740-8876-XX	-13	WELDMENT, HR, E/S-TR	2	
29	740-8885-XX	-27	KIT, HARDWARE, S-TR	1	
30	740-8896-XX	-13	ASSY, DISPLAY W/ WELDMENT, S-TR/E-TR	1	
31	740-8904-XX	-13	ASSY, NECK W/ CABLES, S-TRx	14	
32	740-9013		ASSY, ELECTRONICS, E-TR, 220V, UL/FCC	1	

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CLASS OF WORK	UNLESS OTHERWISE SPECIFIED DIMS ARE IN mm. TOLERANCES FOR MEASURE OF LENGTH ARE:								ANGLES = ±2°	MATERIAL SEE BOM
	0.5 to 3	> 3 to 6	> 6 to 30	> 30 to 120	> 120 to 400	> 400 to 1000	> 1000 to 2000	> 2000		
FINE	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-----	FINISH SEE BOM	
MEDIUM	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2		
COARSE	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4		
VERY COARSE	-----	±0.5	±1	±1.5	±2.5	±4	±6	±8		

VENDOR: P/N:

THIRD ANGLE PROJECTION

DRAWN

CHECKED

APPROVED

INITIAL

DATE

CORE PART NO

9-9192-MUNBP0

TITLE

ASSY, TREADMILL, E-TR 220V, UL/FCC

REV

A

SCALE: 1:20

SHEET 1 OF 2

SHEET SIZE: B

DOCUMENT STATUS:

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CORE HEALTH & FITNESS, LLC

4400 NE 77th Ave., Suite 300

Vancouver, WA 98662

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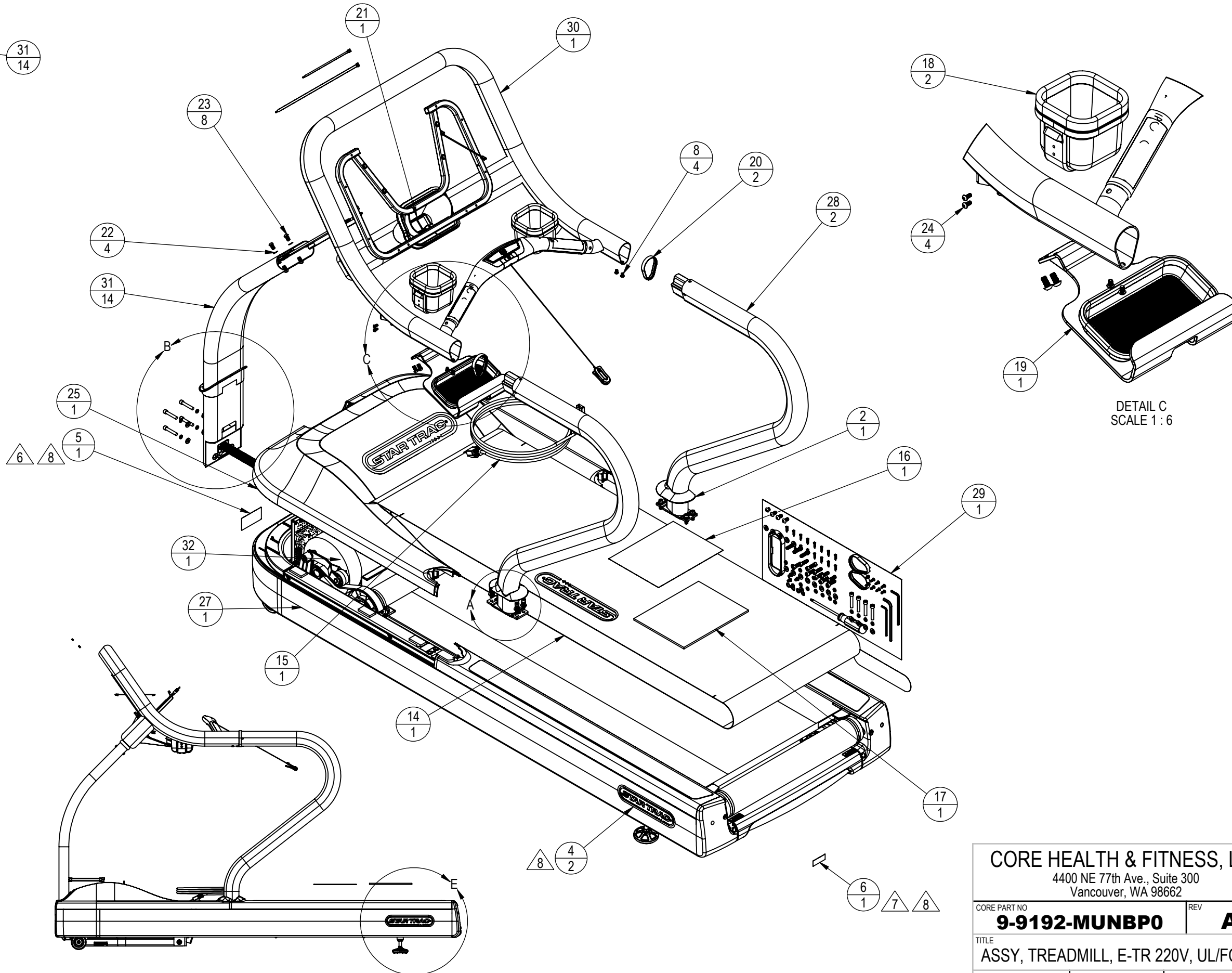
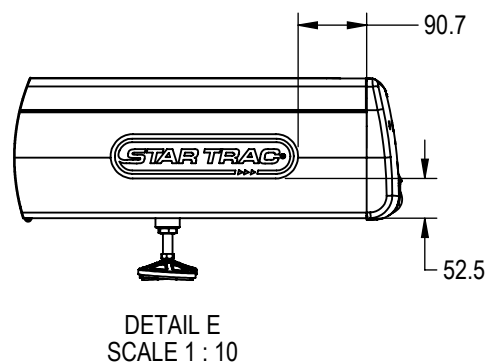
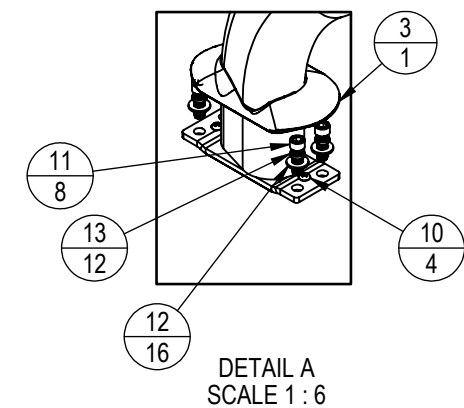
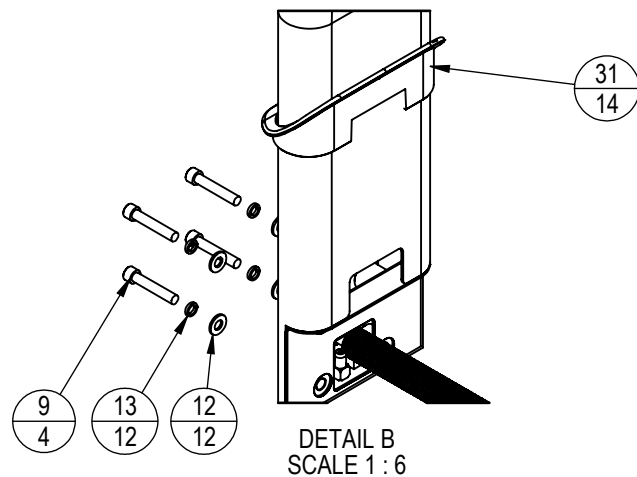
E

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B

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CORE PART NO

9-9192-MUNBP0

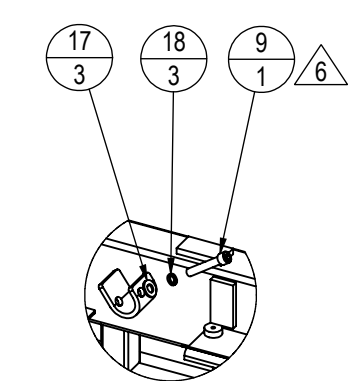
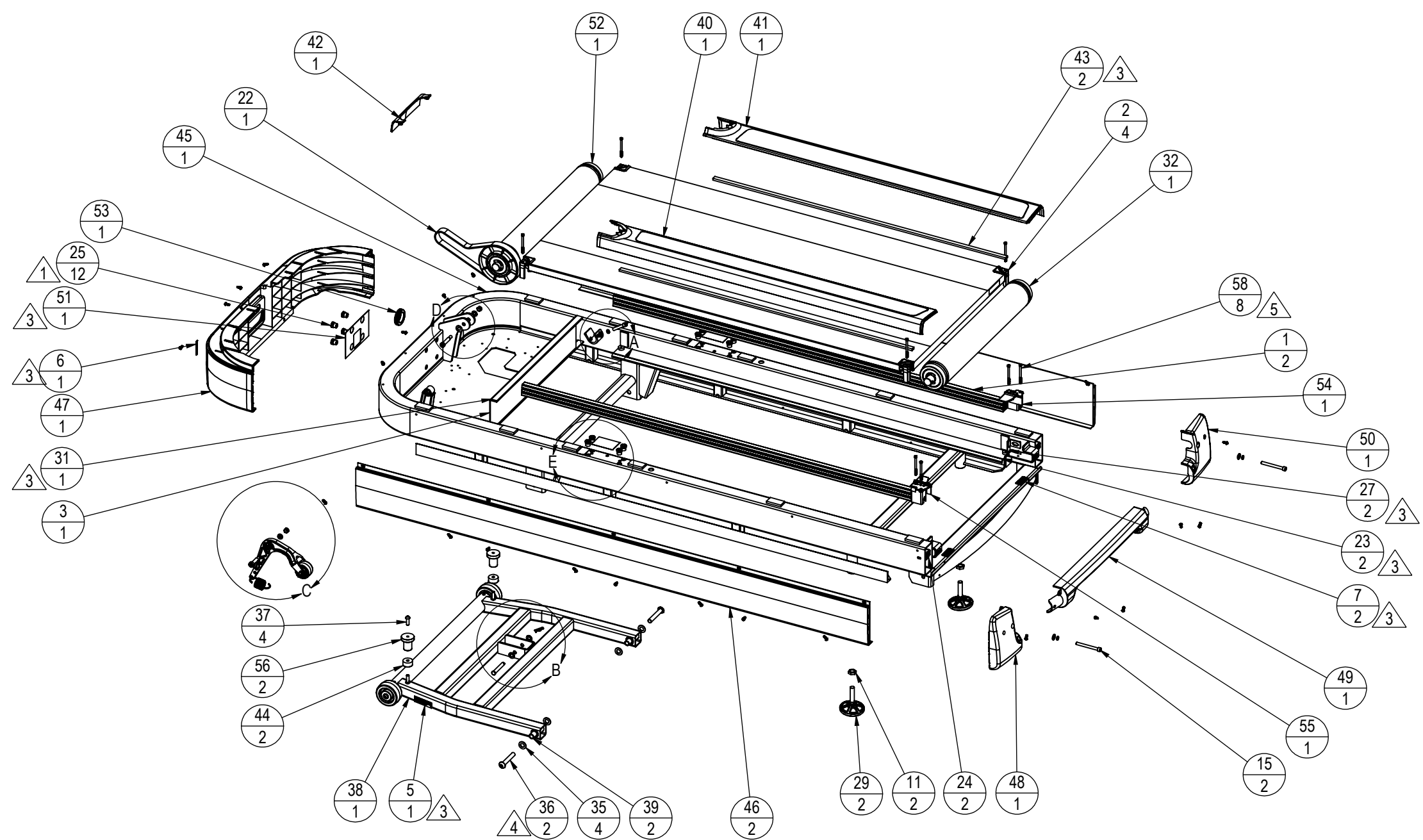
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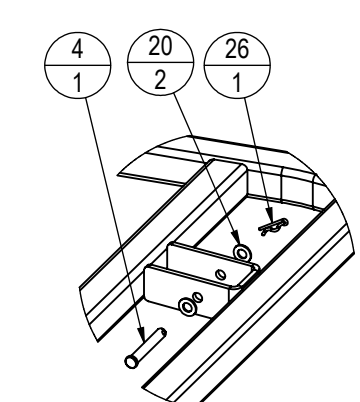
TITLE

ASSY, TREADMILL, E-TR 220V, UL/FCC

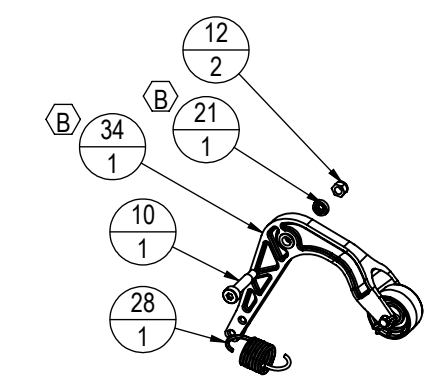
SCALE: 1:12 | SHEET 2 OF 2 | SHEET SIZE: B



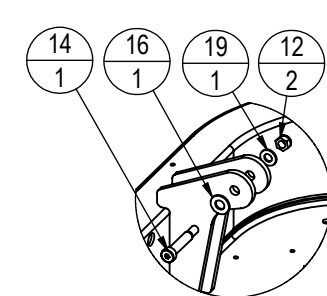
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SCALE 2 : 15



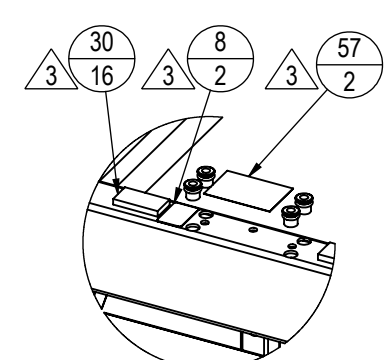
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SCALE 2 : 15



DETAIL C
SCALE 2 : 15



DETAIL D
SCALE 2 : 15

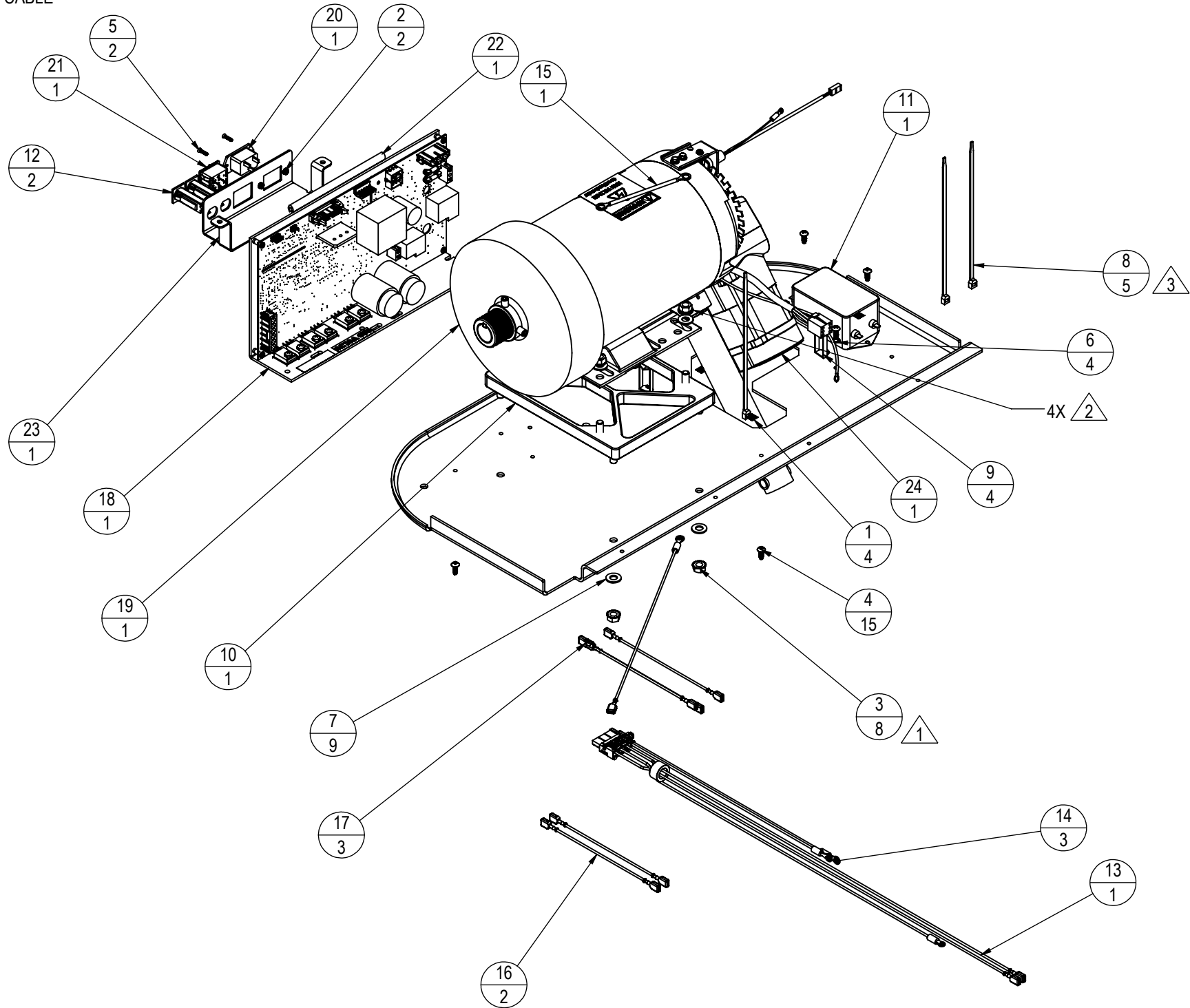


DETAIL E
SCALE 2 : 15

- NOTES
2. INSTALLATION LOAD FOR RIVNUTS: USE MFG SPECS FOR PROPER CLINCH FORCE
 3. CLEAN AREA WITH ISOPROPYL ALCOHOL BEFORE APPLYING RUBBER, STICKERS, OR ADHESIVE
 4. TORQUE TO: 35 - 40FT-LBS (420 - 480in-LBS)/(47.5 - 54.2N-m)
 5. TORQUE TO: 25 - 30in-LBS (2.8 - 3.4N-m)
 6. TORQUE TO: 14.75 ft-LBS (20N-m)

CORE HEALTH & FITNESS, LLC		
4400 NE 77th Ave., Suite 300 Vancouver, WA 98662		
CORE PART NO	740-8428-XX	REV
TITLE		B
ASSY, BASE FRAME, E-TR		
SCALE: 1:15	SHEET 2 OF 2	SHEET SIZE: B

- NOTES:
1. TORQUE TO: 65~70 IN-LBS
2. TORQUE TO: 70~75 IN-LBS
3. TIE UP MOTOR SENSOR CABLE



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	050-0411	LABEL, GROUND	4
2	110-1720	NUT, KEP, #4-40, CS, ZPB	2
3	110-1870	NUT, 5/16-18 KEPS	8
4	110-3026	SCREW, #10-24, 1/2", PHTC, PH, CS, ZP	15
5	110-3437	SCREW, #4-40, 1/2", FHM, PH, CS, ZPB	2
6	120-0220	WASHER, #10, EXT TOOTH LOCK	4
7	120-3023	WASHER, 5/16 ID, .688 OD	9
8	140-3128	TIE STRAP, 8"	5
9	140-3232	CLAMP, WIRE, SADDLE, 1.0"	4
10	140-3392	SPACER BLOCK, MOTOR, TREAD	1
11	440-0257	FILTER, EMI, 250V, 16A	1
12	470-0415	BREAKER, THERMAL, 10A	2
13	715-3412	ASSY, CABLE, AC TO MCB	1
14	715-3457	ASSY CABLE, GROUND WIRE, MCB/CONSOLE	3
15	715-3611	ASSY., BLEEDER, AC MOTOR, PRO TR	1
16	715-3801	ASSY, CABLE, NEUTRAL WIRE, E-TR/x	2
17	715-3802	ASSY, CABLE, LINE WIRE, E-TR/x	3
18	715-3880	ASSY, MCB, 220V AC, ACK2U	1
19	715-3885	ASSY, MOTOR, AC INDUCTION, E-TRx	1
20	740-6093	CONNECTOR, IEC, 60320 C14, 10A,220V	1
21	740-6116	SWITCH, ON/OFF, TR	1
22	740-8416	EXTRUDED, RUBBER, MCB, GUARD	1
23	740-8419	BRACKET, COMPONENTS, 220V ELEC., E-TR	1
24	740-8440	MOTOR GEAR, 220VAC, ELEVATION, E-TR	1

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MATERIAL
SEE BOM

FINISH
SEE BOM

VENDOR:

P/N:

THIRD ANGLE PROJECTION



DRAWN

INITIAL

DATE

CHECKED

APPROVED

U.O.M.

MM

CORE HEALTH & FITNESS, LLC

4400 NE 77th Ave., Suite 300
Vancouver, WA 98662

CORE PART NO

740-9013

REV

A

TITLE
ASSY, ELECTRONICS, E-TR, 220V, UL/FCC

SCALE: 1:6

SHEET 1 OF 1

SHEET SIZE: B